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FOR METRIC SHAFT SIZES				
SHAFT DIA - D mm		KEY SIZE mm	WIDTH - W mm (Js9)	HEIGHT - H mm
>	≤	WxH		NOMINAL
6	8	2x2	2 ±0.0125	1.0
8	10	3x3	3 ±0.0125	1.4
10	12	4x4	4 ±0.0150	1.8
12	17	5x5	5 ±0.0150	2.3
17	22	6x6	6 ±0.0150	2.8
22	30	8x7	8 ±0.0180	3.3
30	38	10x8	10 ±0.0180	3.3
38	44	12x8	12 ±0.0215	3.3
44	50	14x9	14 ±0.0215	3.8
50	58	16x10	16 ±0.0215	4.3
58	65	18x11	18 ±0.0215	4.4
65	75	20x12	20 ±0.0260	4.9
75	85	22x14	22 ±0.0260	5.4
85	95	25x14	25 ±0.0260	5.4
95	110	28x16	28 ±0.0260	6.4

FOR IMPERIAL SHAFT SIZES					
SHAFT DIA - D in		KEY SIZE in	WIDTH - W in	TOL - W in	HEIGHT - H in
>	≤	SQUARE			
0.3125	0.4375	3/32	0.0938	±0.0005	0.0469
0.4375	0.5625	1/8	0.1250	±0.0006	0.0625
0.5625	0.875	3/16	0.1875	±0.0006	0.0938
0.875	1.25	1/4	0.2500	±0.0007	0.1250
1.25	1.375	5/16	0.3125	±0.0007	0.1563
1.375	1.75	3/8	0.3750	±0.0008	0.1875
1.75	2.25	1/2	0.5000	±0.0008	0.2500
2.25	2.75	5/8	0.6250	±0.0010	0.3125
2.75	3.25	3/4	0.7500	±0.0010	0.3750

